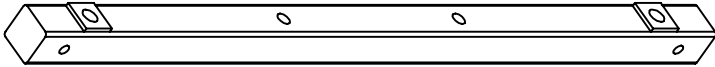
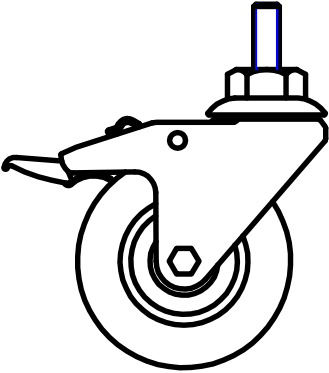
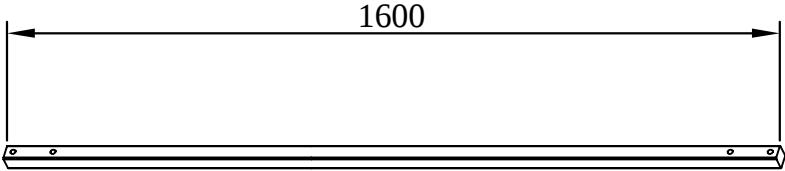
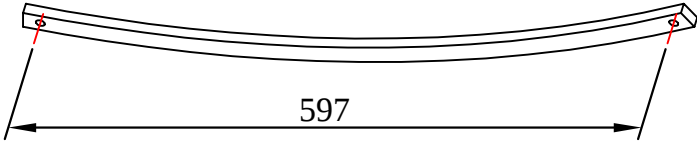
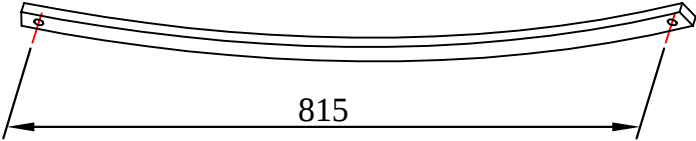
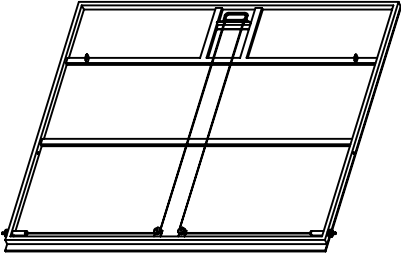
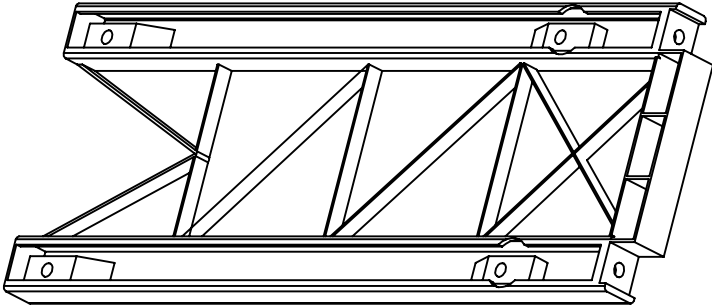
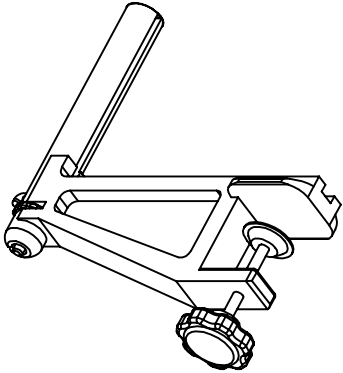
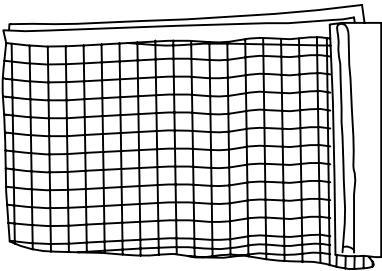
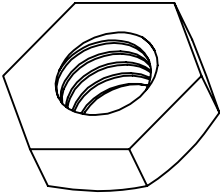


Please read all the instructions before assembly.

TABLE TENNIS TABLE PART LIST

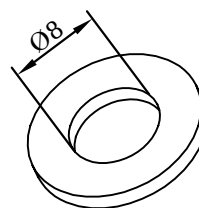
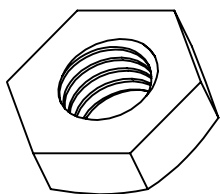
Model No.: OUTDOOR 620

											
Name	wheel stand tube	Item#	PC-1	Qty	2	Name	wheel	Item#	PC-2	Qty	4
											
Name	inter connecting bar	Item#	PC-3	Qty	2	Name	short side pull bar	Item#	PC-4	Qty	4
											
Name	long side pull bar	Item#	PC-5	Qty	4	Name	pre-assembled table top	Item#	PC-6	Qty	2
											
Name	plastic side plate	Item#	PC-7	Qty	2	Name	post	Item#	PC-8	Qty	2
											
Name	net	Item#	PC-9	Qty	1	Name	M8 self-locking nut	Item#	PC-10	Qty	12

Please read all the instructions before assembly.

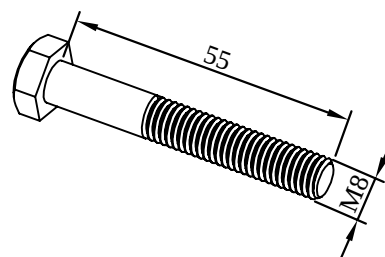
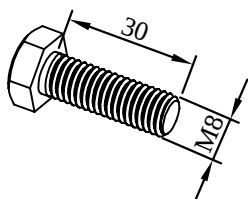
TABLE TENNIS TABLE PART LIST

Model No.: OUTDOOR 620



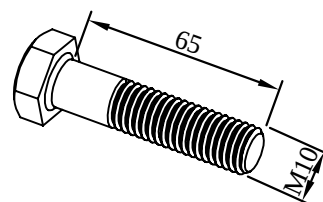
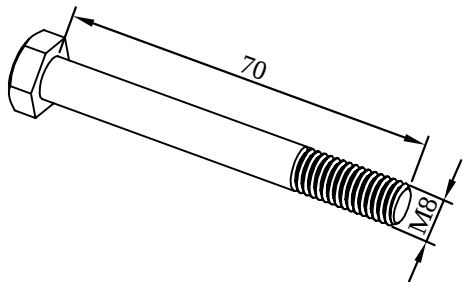
Name	M10 self-locking nut	Item#	PC-11	Qty	4
------	----------------------	-------	-------	-----	---

Name	φ 8 metal washer	Item#	PC-12	Qty	28
------	------------------	-------	-------	-----	----



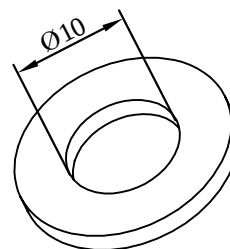
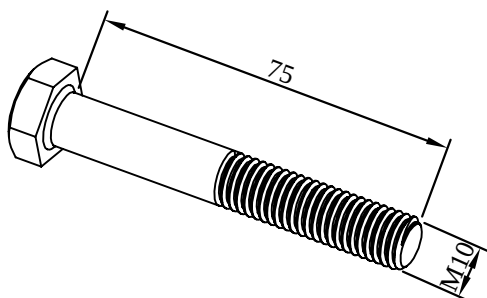
Name	M8 x 30 bolt	Item#	PC-13	Qty	4
------	--------------	-------	-------	-----	---

Name	M8 x 55 bolt	Item#	PC-14	Qty	4
------	--------------	-------	-------	-----	---



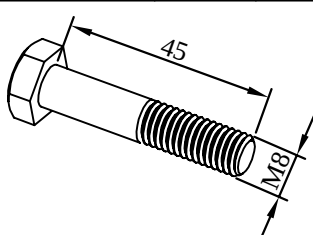
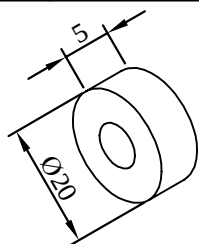
Name	M8 x 70 bolt	Item#	PC-15	Qty	4
------	--------------	-------	-------	-----	---

Name	M10 x 65 bolt	Item#	PC-16	Qty	4
------	---------------	-------	-------	-----	---



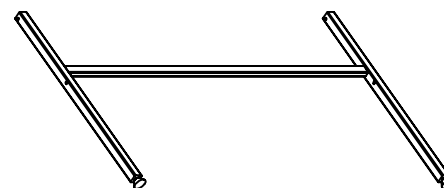
Name	M10 x 75 bolt	Item#	PC-17	Qty	4
------	---------------	-------	-------	-----	---

Name	φ 10 metal washer	Item#	PC-18	Qty	12
------	-------------------	-------	-------	-----	----



Name	φ 20 plastic washer
------	---------------------

Name	M8 x 45 bolt
------	--------------

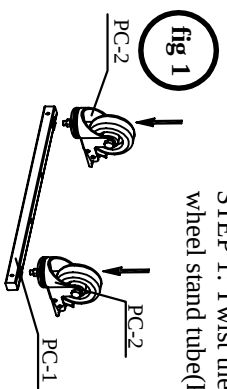


Item#	PC-19	Qty	20
-------	-------	-----	----

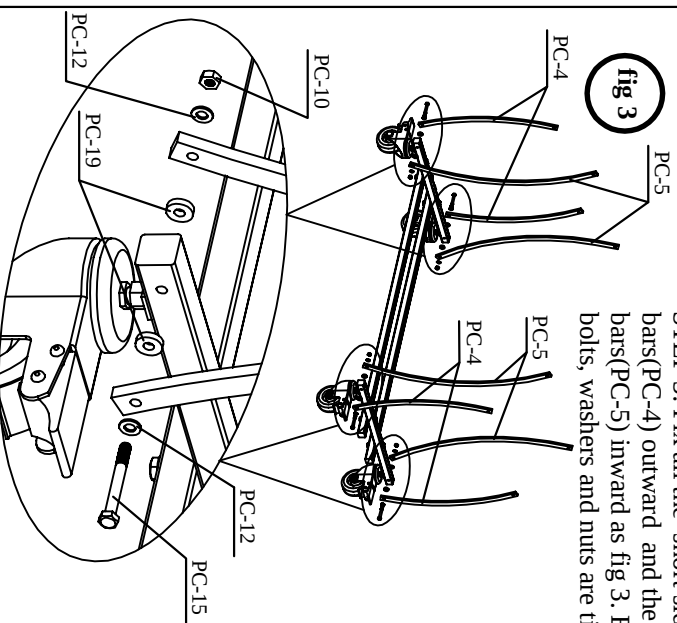
Item#	PC-20	Qty	4
-------	-------	-----	---

Name	outer leg	Item#	PC-21	Qty	2
------	-----------	-------	-------	-----	---

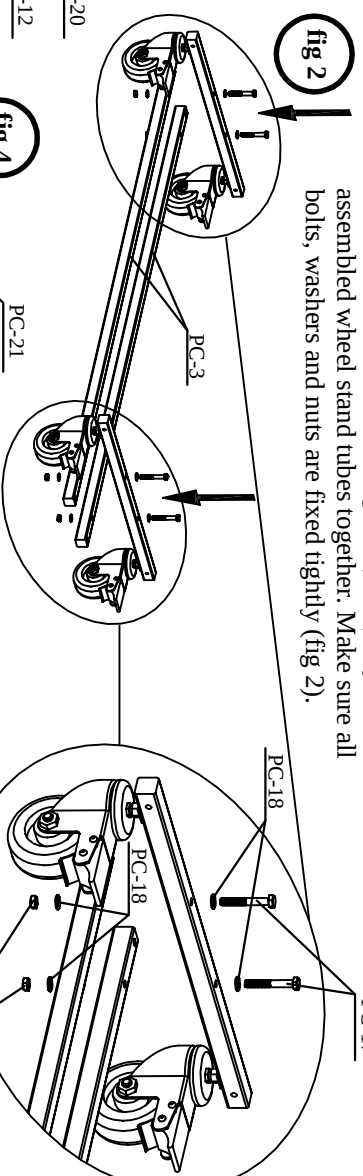
STEP 1: Twist the wheels(PC-2) into the wheel stand tube(PC-1) (fig 1).



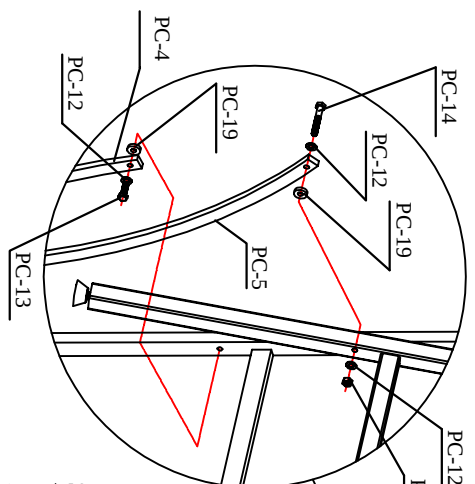
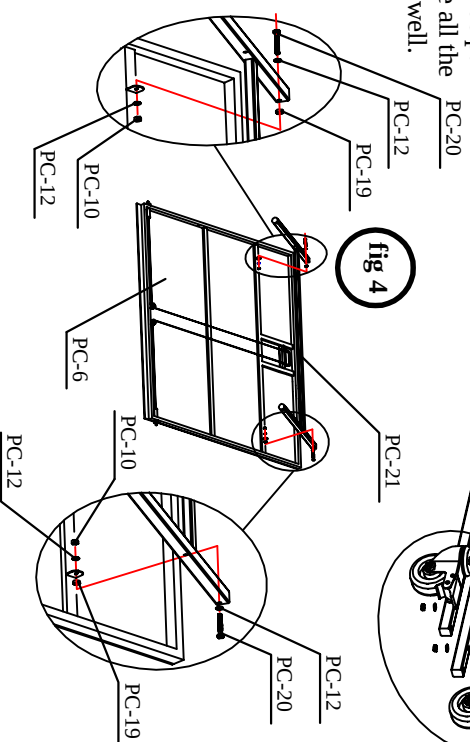
STEP 3: Fix all the short side pull bars(PC-4) outward and the long side pull bars(PC-5) inward as fig 3. Be sure all the bolts, washers and nuts are tighten well.



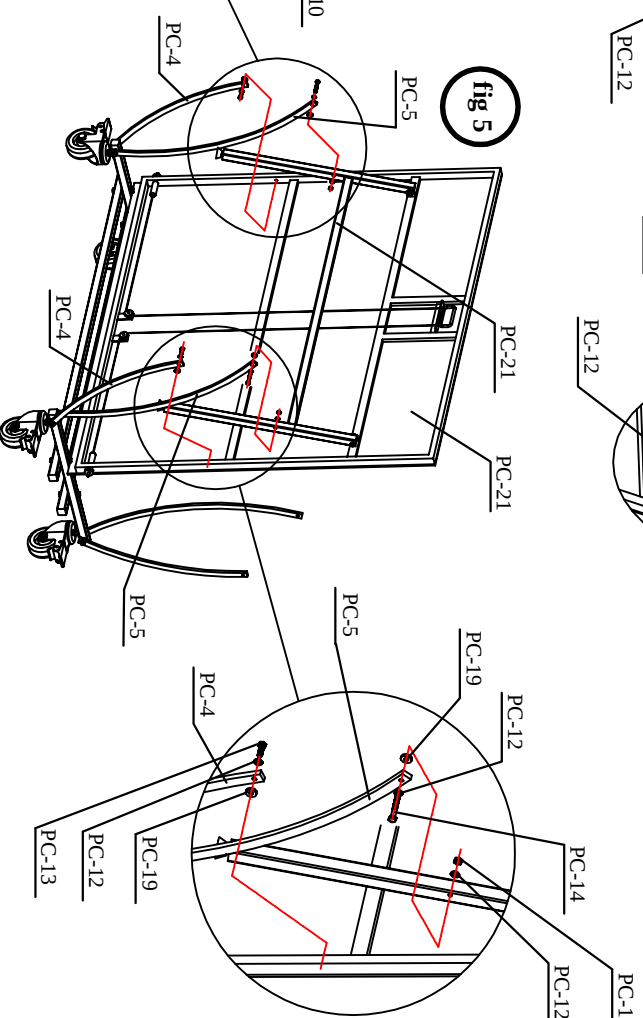
STEP 2: Use inter connecting bars(PC-3) to joint the assembled wheel stand tubes together. Make sure all bolts, washers and nuts are fixed tightly (fig 2).



STEP 4: Carefully lay both pre-assembled table tops(PC-6) flat and face down on a soft surface to avoid scratching. Fix the outer legs(PC-21) in place using bolts, washers and nuts as fig 4.



STEP 5: Using two adults carefully keep the assembled table top upright. Then fix the short side pull bar(PC-4) to the metal frame of table top(PC-6), and fix the long side pull bar(PC-5) to the outer leg(PC-21) as shown (fig 5). Ensure all bolts, washers and nuts are fully tightened.



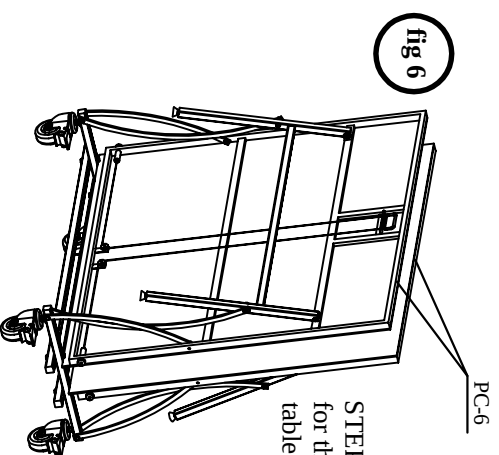


fig 6

STEP 6: Repeat step 5 for the other side of table top(PC-6) (fig 6).

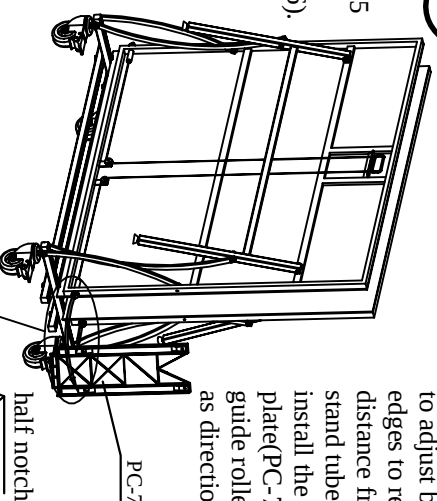


fig 7

STEP 7: Using two adults to adjust both table tops to reach out 80mm edges to reach out 80mm distance from the wheel stand tube(PC-1). Then install the plastic side plate(PC-7) by aiming the guide roller at the half notch as direction of arrows(fig 7).

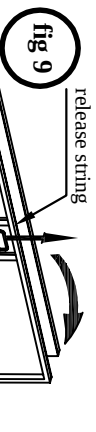


fig 9

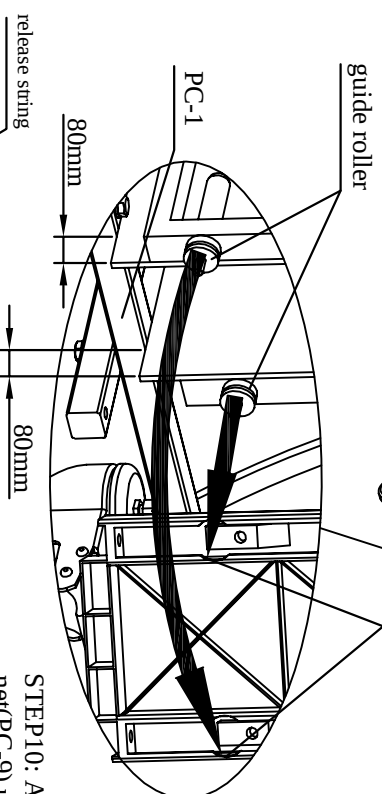
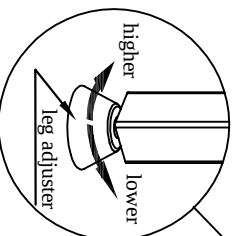
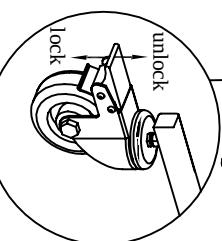


fig 10

STEP10: Attach the net(PC-9) using the post(PC-8). You are now ready to play(fig 10).



higher
lower
leg adjuster



unlock
lock

Whenever the table is in use or stored in a vertical position, ensure that the wheels are locked.

Both wheels and legs can be height adjusted if needed, by screwing and un-screwing(fig 10).

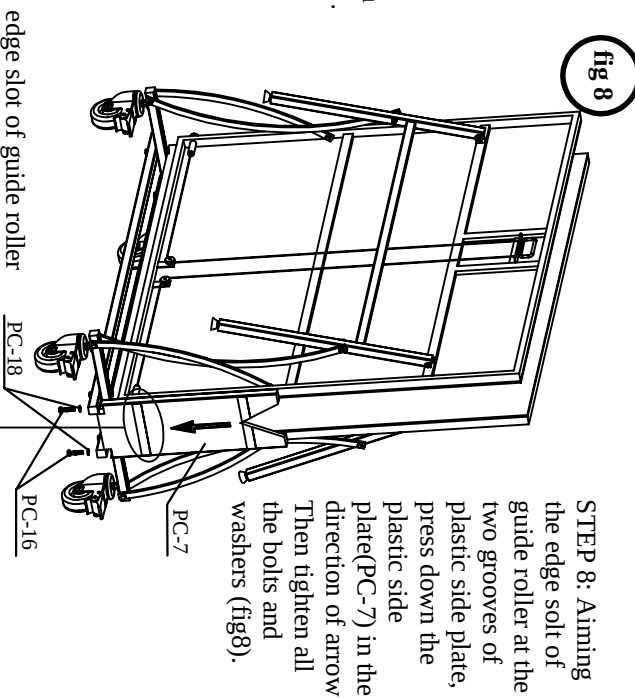
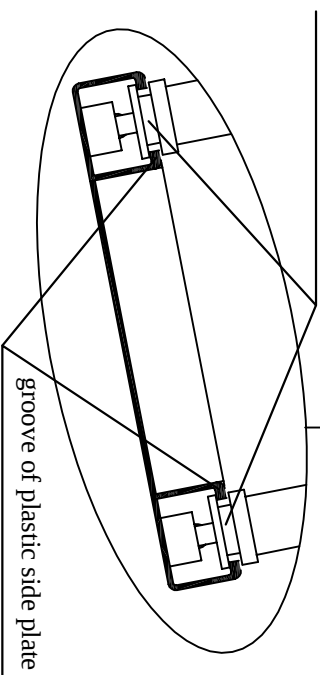


fig 8

STEP 8: Aiming the edge slot of guide roller at the two grooves of plastic side plate, press down the plastic side plate(PC-7) in the direction of arrow. Then tighten all the bolts and washers (fig8).



edge slot of guide roller

groove of plastic side plate

WARNING !

1. This item is very heavy. A minimum of two adults should be used to assemble or move the table.
2. Do not let children play on or near the table when it is in vertical storage position.
3. Do not hit the surface of the table with the paddles.
4. Do not place heavy goods on the table as this may cause distortion.
5. Do not use the table for any other exercise other than table tennis.
6. Do not move the table around quickly on rugged ground.
7. Be very careful when moving the table on a sloped surface.
8. The table shouldn't be used at temperature below -10 °C.

STEP 9: Repeat for the other plastic side plate, ensure that the table is on an even surface and is stable. Pull the release string in order to unfold or fold the table top as shown(fig 9 and fig 10). **Do not simultaneously fold or unfold the two pieces of table top to avoid hard collision.**